

873P Ultrasonic Sensors with Dual Discrete/Single Analog Outputs

Catalog Numbers 873P-D18AIP2-900-D5, 873P-D30AIP2-2500-D5, 873P-D30AVP2-2500-D5, 873P-D30AIP2-3500-D5, 873P-D30AVP2-3500-D5, 873P-D30AIP2-6000-D5, 873P-D30AVP2-6000-D5

Specifications

Model	873P-D18x-900-D5 ⁽¹⁾	873P-D30x-2500-D5 ⁽¹⁾	873P-D30x-3500-D5 ⁽¹⁾	873P-D30x-6000-D5 ⁽¹⁾
Certifications	c-UL-us Listed and CE Marked for all applicable directives			
Rated Sensing Distance	100...900 mm ⁽²⁾ (3.95...35.43 in.)	200...2500 mm ⁽²⁾ (7.87...98.4 in.)	250...3500 mm ⁽²⁾ (9.84...137.8 in.)	350...6000 mm ⁽³⁾ (13.78...236.2 in.)
Teachable Sensing Range	100...900 mm ⁽²⁾ (3.95...35.43 in.)	200...2500 mm ⁽²⁾ (7.87...98.4 in.)	250...3500 mm ⁽²⁾ (9.84...137.8 in.)	350...6000 mm ⁽³⁾ (13.78...236.2 in.)
Blind Zone	0...100 mm (0...3.95 in.)	0...200 mm (0...7.87 in.)	0...250 mm (0...9.84 in.)	0...350 mm (0...13.78 in.)
Beam Angle	14°±2°	10°±2°	12°±2°	15°±2°
Sensitivity Adjustment	Push button			
Linearity	1%	<3%		
Resolution (SIO)	2 mm (0.08 in.)		4 mm (0.16 in.)	6 mm (0.24 in.)
Resolution (IO-Link)	1 mm (0.04 in.)			
Accuracy	0.5%	1%		
Hysteresis	<1%	<3%		
Ripple	5%			
Current Consumption	<50 mA	<30 mA		
Protection Type	Short circuit, reverse polarity, transient noise, overload			
Output Current	100 mA			
Leakage Current	≤10 µA			
Transducer Frequency	300 kHz	150 kHz	112 kHz	75 kHz
Output Voltage Drop	2.2V max			
Output Type	AIP2, AVP2, IO-Link			
Switching Frequency	3 Hz	1 Hz	1 Hz	1 Hz
Time Delay before Availability (Digital Output)	600 ms			
Response Time (analog output)	400 ms	450 ms		
Time Delay before Availability (analog output)	650 ms	600 ms		
Temperature Range	-20...+70 °C (-4...+158 °F)			
Temperature Compensation	Yes			
Temperature Drift	±2%	±5%		
Housing Material	Plastic—PBT			
Active Head Material	Epoxy—glass resin			
Ingress Protection Rating	IP67			

(1) Replace the x with **AIP2** (two PNP discrete output and one analog current [4...20 mA]) or **AVP2** (two PNP discrete outputs and one analog voltage [0...10V DC]).

(2) Metallic target 200 x 200 mm (7.87 x 7.87 in.)

(3) Metallic target 400 x 400 mm (15.75 x 15.75 in.)

Operating Voltage

Operating Voltage	Models
12...30V DC	Analog current models
15...30V DC	Analog voltage models

Double Discrete Outputs

These sensors feature two programmable independent setpoints with sourcing (PNP) outputs that can be configured for normally open (N.O.) or normally closed (N.C.) operation.

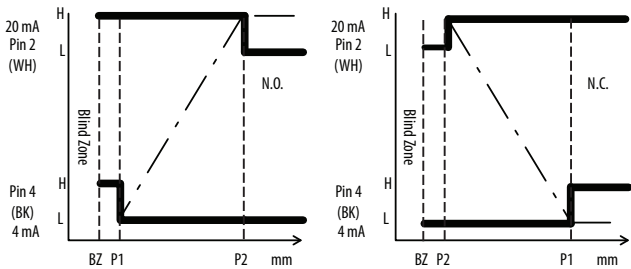
IMPORTANT

The 873P sensor is a one setpoint mode with a maximum sensing range from the factory.

Window Function

In this sensing mode, you teach the sensor a near setpoint and a far setpoint within the defined sensing range of the sensor. P1 and P2 define the analog output slope. P1 determines the 4 mA position and P2 determines the 20 mA position.

With normally open logic, if an object passes through the defined window, the discrete output turns ON or the opposite if the logic is normally closed. The analog output is scaled between the two taught setpoints.



Setpoint 1 (P1)

- Place the target at the desired near/far setpoint.
 - The near setpoint first yields a normally open/rising ramp.
 - The far setpoint first yields a normally closed/falling ramp.
- With the target still in place, press and release the Teach button.

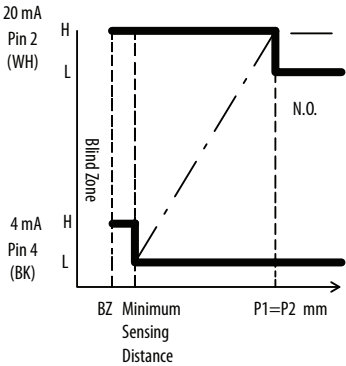
The yellow and green status indicators flash simultaneously, which indicates that the first setpoint P1 is now set. The sensor is waiting for the P2 setpoint.

Setpoint 2 (P2)

- Place the target at the desired near/far setpoint.
- Press and release the Teach button while the green and yellow status indicators stop flashing. The sensor is ready to operate.

One Setpoint Function

In this sensing mode, a setpoint is taught in the defined sensing range. The working range of the sensor becomes the minimum sensing distance to a user-taught setpoint. Depending on where the setpoint is taught, the output turns ON when the target passes between the minimum sensing distance of the sensor and the taught setpoint. The analog output is scaled between those two setpoints. When using the one setpoint mode, it is only possible to configure the sensor for normally open logic and rising ramp analog output. It is not possible to configure the sensor for N.C. or falling ramp.



Setpoint 1 (P1)

- Place the target at the desired setpoint.
- With the target still in place, press and release the Teach button.

The yellow and green status indicators flash simultaneously, which indicates that the first setpoint P1 is now set. The sensor is waiting for the P2 setpoint.

Setpoint 2 (P2)

Keep the target in the same position you used to set P1.

- The yellow and green status indicators flash simultaneously. Press and release the Teach button.

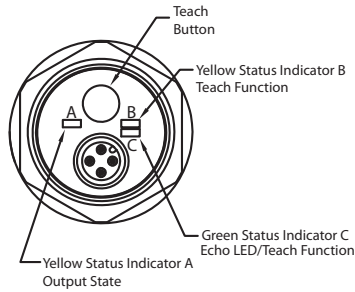
The yellow status indicator turns off and the green status indicator stops flashing, which indicates that the sensor is ready for use. The minimum sensing distance is indicated in [Specifications on page 1](#).

IMPORTANT

When you configure the sensor for one setpoint mode, it is important that the target is at the exact same distance for both the first and second push of the Teach button. If the target (or sensor) has moved even slightly, the detected ranges will be different for the two pushes of the Teach button, and the sensor will be configured for Window Mode.

The green and yellow status indicators flash asynchronously for about 2 seconds, which indicates that there is no target present within the sensing range of the sensor and, therefore, no setpoint to teach. When no setpoint to teach occurs, the 873P sensor ignores the teach attempt and restores its previous settings. By comparison, when an object is detected during teach, the yellow and green status indicators flash synchronously and continue flashing until the second push of the Teach button.

Status Indicators



Double PNP Output Status Indicator Functions

Indicator	Color	Function
A	Yellow	P1 Point in double digital output
B	Yellow	P2 Point in double digital output/Teach function
C	Green	ECHO Indicator/Teach function

Dual PNP Discrete Output and One Analog Output Status Indicators ⁽¹⁾

Operating Model	Green Indicator (Alignment)	Yellow Indicator A (Output)	Yellow Indicator B (Teach)
Standard Operation			
Target Present	ON ⁽²⁾	ON/OFF ⁽³⁾	ON/OFF ⁽³⁾
Target Absent	ON/OFF ⁽²⁾	ON/OFF ⁽³⁾	ON/OFF ⁽³⁾

- (1) The analog output depends on the user-taught setpoints for the dual discrete sensor. Therefore, it does not have a separate status indicator.
- (2) Green status indicator indicates that an echo is reflected back to the sensor by an object, not necessarily the target. Primary use is alignment.
- (3) For single discrete sensors, status indicator A triggers ON/OFF depending on target position relative to the taught set points and if N.O. or N.C. logic is used.
For dual discrete sensors, status indicators A and B trigger ON/OFF depending on the target position relative to the taught setpoints and on the logic used (N.O. or N.C.).

Lockout Feature for Teach Button

The lockout feature locks the push button to help prevent unwanted teaching of the sensor.

Lock Teach Button

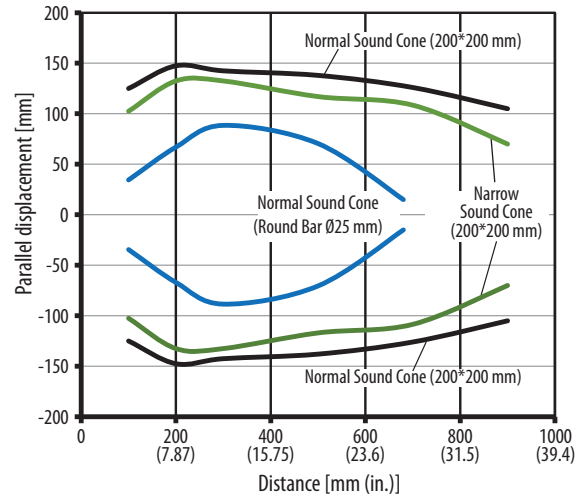
- Press the Teach button for 8 seconds, until the yellow status indicators A and B flash alternately with the green status indicator C.
- Release the Teach button.
The push button is now locked.

Unlock Teach Button

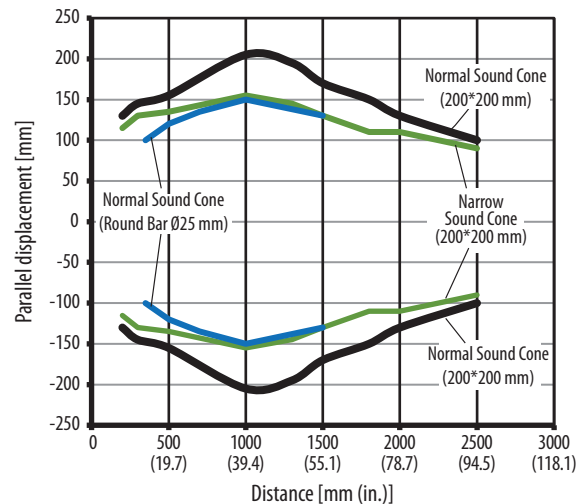
- Press the Teach button for 8 seconds, until the yellow status indicators A and B flash alternately with the green status indicator C.
- Release the Teach button.
It is once again possible to teach the sensor.

Beam Diagrams

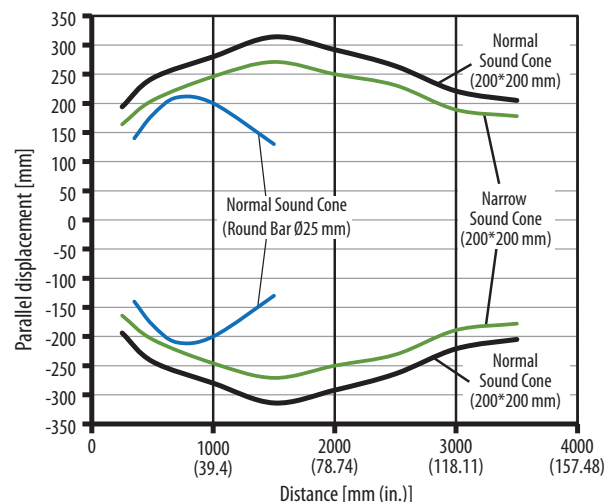
100...900 mm (3.94...35.43 in.) Sensing Range



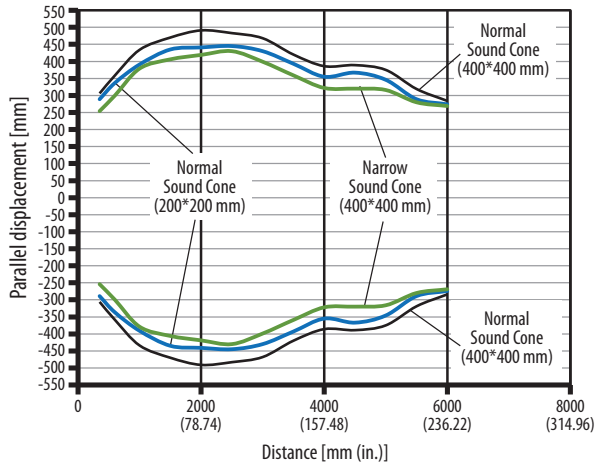
200...2500 mm (7.87...98.43 in.) Sensing Range



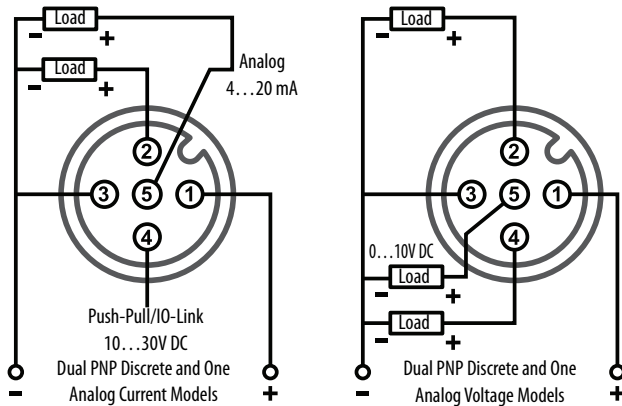
250...3000 mm (9.84...118.11 in.) Sensing Range



350...6000 mm (13.78...236.22 in.) Sensing Range



Wiring Diagrams



IMPORTANT Solid-state devices can be susceptible to radio frequency (RF) interference depending on the power and the frequency of the transmitting source. If RF transmitting equipment is to be used in the vicinity of the solid-state devices, thorough testing can be performed to verify that transmitter operation is restricted to a safe operating distance from the sensor equipment and its wiring.



ATTENTION: If a hazardous condition can result from unintended operation of this device, access to the sensing area can be guarded.

Rockwell Automation maintains current product environmental information on its website at <http://www.rockwellautomation.com/rockwellautomation/about-us/sustainability-ethics/product-environmental-compliance.page>.

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Rockwell Otomasyon Ticaret A.Ş., Kar Plaza İş Merkezi E Blok Kat:6 34752 İçerenköy, İstanbul, Tel: +90 (216) 5698400

www.rockwellautomation.com

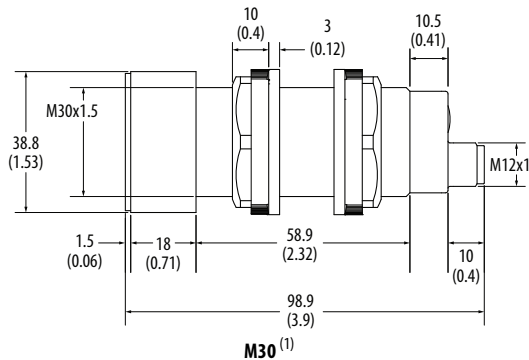
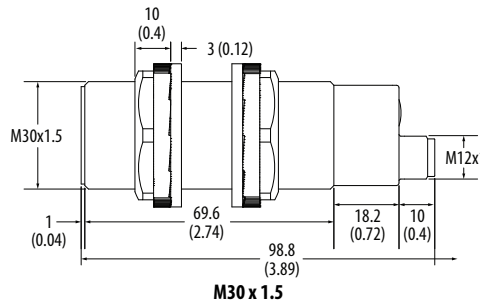
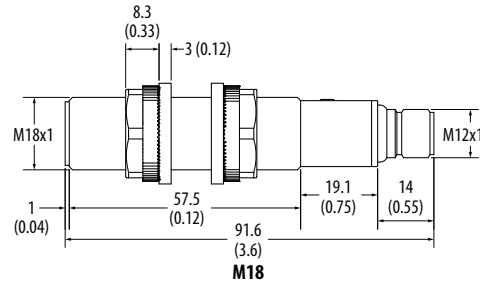
Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444
Europe/Middle East/Africa: Rockwell Automation NV, Pegasus Park, De Kleetlaan 12a, 1831 Diegem, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640
Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846

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Approximate Dimensions [mm (in.)]



(1) 38.8 mm (1.53 in.) diameter, max

Waste Electrical and Electronic Equipment (WEEE)



At the end of its life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation Support

For technical support, visit rok.auto/support.

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